

HAM-LET PRECISION
INSTRUMENT WELD FITTINGS

WELDLINE



HAM-LET WELDLINE FITTINGS

MATERIAL

Standard material is 316L stainless steel and is in accordance with ASTM A479 and ASTM A276. 316 / 316L Stainless steel SHAPED items are manufactured from material in Accordance with ASTM A182. Cleaning requirements: Per HAM-LET STD Cleaning SOP 8184.

HOW TO ORDER:

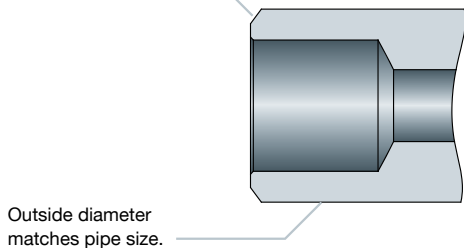
EXAMPLE:

I		P		94 TS		04H04	
INCH / MM		Material		Fittings Designator		Size Designator	
I -	Inch	P -	Stainless Steel 316	TS	Tube Socket weld	inch	mm
M -	mm			TBW	Tube Butt Weld	04 = 1/4	06 = 6mm
				PT	Pipe Butt weld to Tube Socket Weld	06 = 3/8	08 = 8mm
				PS	Pipe Socket weld	08 = 1/2	10 = 10mm
				PBW	Pipe Butt weld	12 = 3/4	12 = 12mm
						16 = 1"	

All orders should include material description and ordering information (see product table).

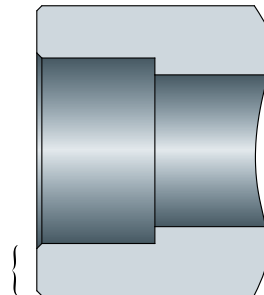
PBW - PIPE BUTT WELD

37.5° chamfer for proper weld Fillet



PS - PIPE SOCKET WELD

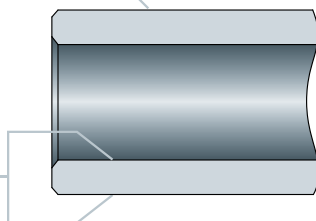
Heavy wall plus strength of material assures long life in severe service application



TBW - TUBE BUTT WELD

Male tube weld

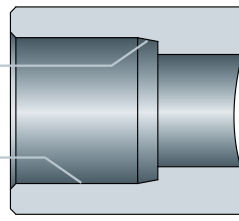
Quality machining of all surfaces assures consistent welding to tube



TS - TUBE SOCKET WELD

Tapered socket speeds layout, assembly & alignment

Precise machining of socket assures proper tube fit



Accurate socket depth assures proper tube support & consistent assembly